A DITT	TPM CIRCLE NO :- 3	A	ACTIVITY			PM JF	SHE	ОТ	DM	E&T	1/ 1/ 17 [1	I IDEA CI													
≬) ▼ K P1	TPM CIRCLE NAME :		SS NO. / STEP] KAI/FI	N IDEA SI													
10 1111	DEPT :- Q.A		SULT AREA	P	Q	DEF :- A	С	D	S	M															
CELL :- Oil pump CEL	L NAME:- A380 Body	MACHIN	E / STAGE :- VM	C 15				OPI	ERATIO	ON :-	Reaming														
KAIZEN THEME -To Avoid A380 0il		IDEA : - 1)Program modified as after drilling operation Peck cycle added for reaming operation.																							
pump PRV movemei	nt jam .																								
		COUNTERMEASURE : 1)Program modified							BENCHMARK			09 No.													
WIDELY/DEEPLY:-		as after drilling operation Peck cycle added for reaming operation.							<u> </u>			0 No.													
									KAIZEN START KAIZEN FINISH			14.01.2015													
PROBLEM / PRESENT STATUS -A380		reaming operation.								N FIIN	ISH	14.01.2015													
Oil pump PRV move	ment iam .							 		1 N/I	MDEDC .														
									TEAM MEMBERS :- Umesh Pimple , Vijay walung ,Gan Nitin Sutar.																
														BENEFITS :-											
									 Prevent Re-occurrence of Customer Complaint. Reduce COPQ. 																
														KAIZEN SUSTENANCE											
															BEFORE						AFTE	. [7			
									WHY - WHY ANALYSIS :- Why 1 - PRV movement Jam		RESULT :-							HOW TO DO: NA							
																		FREQUENCY : NA							
		vily 1 Trev movemen	ic jain																						
		Why 2 - Burr rubbing d	luring reaming operation .	10 ¬	9																				
Why 3 - Burr not removed from PRV hole after		8 -																							
Drilling .																									
		6 -						cde	T INI	CLIE	DED EO	D MAKING	• K A												
Why 4 – During Drilling operation coolant flow not reach in PRV hole.									ST INCURRED FOR MAKING KA																
		4 - M						МАТ	ATERIAL COSTABOUR COSTOTAL COS																
		-						 	IN F	રડ	IN R	S IN	RS												
ROOT CAUSE- During	Drilling operation	2 -																							
coolant flow not reach in PRV hole									PE & PLAN FOR HORIZONTAL DEPLO																
REGISTRATION NO. & DATE:- 14.01.2015									SR. CELL TARGETESPONSIBILITETAT																
	- Ganesh Padwalkar	1	17.01.2010		11	date		N	J			, OHOIDILI	In												
MANAGER'S SIGN		1						<i>'</i>	1. A3 Oil p	umn	20.01.15	Umesh	proc												
MANAGER'S SIGN	ı :- Sunii kinkar	1						ı	ψııp	ump			S												