

CELL :- Oil pump CELL NAME:- A380 Body MACHINE / STAGE :- VMC 15 OPERATION :-Reaming

KAIZEN THEME -To Avoid A380 Oil pump PRV movement jam .

IDEA :- 1)Program modified as after drilling operation Peck cycle added for reaming operation .

WIDELY/DEEPLY:-

COUNTERMEASURE : 1)Program modified as after drilling operation Peck cycle added for reaming operation .

PROBLEM / PRESENT STATUS -A380 Oil pump PRV movement jam .



BEFORE

BENCHMARK	09 No.
TARGET	0 No.
KAIZEN START	14.01.2015
KAIZEN FINISH	14.01.2015

TEAM MEMBERS :-
Umesh Pimple , Vijay walung ,Ganesh , Nitin Sutar.

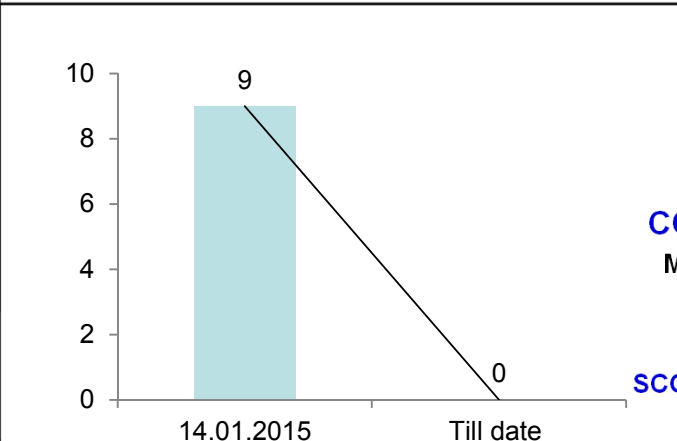
- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- NA
HOW TO DO: NA
FREQUENCY : NA

- WHY - WHY ANALYSIS :-**
- Why 1** - PRV movement Jam
 - Why 2** - Burr rubbing during reaming operation .
 - Why 3** - Burr not removed from PRV hole after Drilling .
 - Why 4** - During Drilling operation coolant flow not reach in PRV hole .

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
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ROOT CAUSE- During Drilling operation coolant flow not reach in PRV hole

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE:- 14.01.2015
REGISTERED BY :- Ganesh Padwalkar
MANAGER'S SIGN :- Sunil kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
--1-	A305 Oil pump	20.01.15	Umesh	In process